Instructions for '97-'04 Ford F150, '97-'99 F250
Part # 000982

CAUTION: NOT ALL VEHICLES CONFORM TO PUBLISHED SPECIFICATIONS! TEST FIT THIS ASSEMBLY IN YOUR TRUCK BEFORE PAINTING OR ALTERING IN ANY WAY. ONLY ASSEMBLIES IN NEW CONDITION WILL BE ACCEPTED FOR RETURN OR EXCHANGE.

REMOVAL:

1. Engage the ignition switch / steering column lock with the steering wheel & wheels centered.

2. Remove the bolt joining the factory shaft to the base of the steering column inside the vehicle and steering box. Collapse the stock shaft and completely remove the shaft with the stock firewall seal.

INSTALLATION:

3. With the Borgeson shaft assembly full collapsed. Install column end of new shaft assembly through the firewall and slide the u-joint over the base of the column shaft. Push the new firewall seal into the firewall and be sure it is seated. Tighten set screws and then lock nuts on the steering column universal joint.
   NOTE: Upper column joint must be installed first to insure proper alignment of steering wheel.

4. Extend shaft so that the lower universal joint reaches the steering box input shaft. Be sure not to insert shaft too far in to joints. (See fig. B) Tighten set screws then lock nuts.

5. After approximately 100 miles, loosen lock nuts and retighten set screws and then lock nuts. We recommend Loctite 222 for ease of removal.
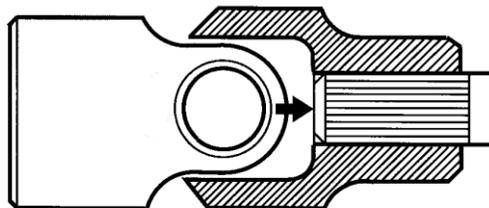

FIGURE B

Borgeson Universal Co., Inc.
9 Krieger Dr. Travelers Rest, SC 29690
www.borgeson.com

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