

Instructions for '03 - '08 Dodge 2500-3500 4WD & 1500 4WD Mega Cab Part # 000827

CAUTION: NOT ALL VEHICLES CONFORM TO PUBLISHED SPECIFICATIONS! TEST FIT THIS ASSEMBLY IN YOUR TRUCK BEFORE PAINTING OR ALTERING IN ANY WAY. ONLY ASSEMBLIES IN NEW CONDITION WILL BE ACCEPTED FOR RETURN OR EXCHANGE.

REMOVAL:

1. Engage the ignition switch / steering column lock with the steering wheel & wheels centered. (**NOTE** It may be necessary to remove the bolt joining the two shaft assembly's prior to locking for accessibility)
2. Remove the bolt joining the two stock shaft assemblies just below the accordion boot and separate upper and lower shaft assemblies. (Upper shaft collapses inside itself for removal.) Remove the pinch bolt on the stock lower shaft assembly and remove from steering box. Remove the pinch bolt at the steering column just above the brake pedal inside the truck cab and remove the upper shaft assembly with the firewall boot/seal. **USE CARE WHEN REMOVING FIREWALL BOOT AS IT IS NEEDED TO INSTALL NEW SHAFT**
3. Remove the firewall boot from original shaft assembly by cutting the metal clamps that hold the accordion boot to factory shaft and remove. You should now be able to slide the firewall boot off the old shaft. **Re-install firewall boot in the truck.**

INSTALLATION:

4. With the steering shaft fully collapsed insert the upper end of the new steering shaft thru the firewall boot. Install the steering box universal joint to the steering box. Be sure to fully tighten the set screws and then lock nuts.
5. With the steering wheel properly aligned install the steering column universal joint to the steering column shaft. Take care not to insert the shaft too far. (see figure B) Be sure to fully tighten all set screws and then lock nuts.
6. Extend the telescopic shaft to insert the splined end into the steering column universal joint. Be sure to fully tighten all set screws and then lock nuts.
7. After approximately 100 miles, loosen lock nuts and retighten set screws and then lock nuts. We recommend Loctite 222 for ease of removal.

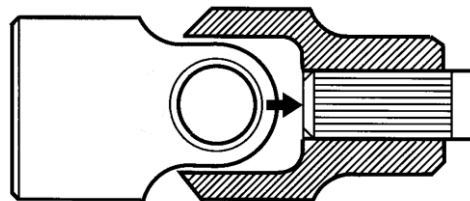


FIGURE B

Borgeson Universal Co., Inc.
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